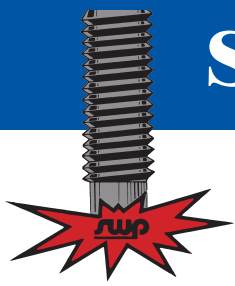


STUD WELDING PRODUCTS, INC.



STUD WELDING UNIT

Model: CDi 2302

Inverter-Capacitor Charging Technology

- Maximum welding rates
- Minimum weight
- Minimum energy consumption
- Maximum efficiency

DESCRIPTION

Stud Welding Unit (with digital display) for CD stud welding (capacitor discharge welding) according to current standards



CONVENIENT OPERATIONAL AND SAFETY FEATURES

- Integrated mains filter (protection against voltage peaks)
- Optimal for construction sites with large mains voltage fluctuations – use even with critical voltage supply (- 25% + 20%)
- EMC test (Din EN 60974-10)
- High-voltage test with log (Din EN 60974-1)
- Logged capacitor forming for quality control of the stud welding capacitors
- Self-forming capacitors provide a longer life period and higher reliability
- Retriggering lock-out – prevents welding on a welding element that has already been set
- Thermal monitoring of transformer – automatic shutdown in case of overheating
- Temperature controlled cooling fan – reduces noise and dust in the stud welding unit (greater system reliability)
- Optimal protection against external interferences

FEATURES	CDi 2302
SIZE	18.90" length, 8.07" width, 9.84" height without handle
WEIGHT	37.48 lbs.
WELD RANGE	#4 (M3) to 5/16 (M8) FL
WELDING RATE	9 to 33 studs/min (depending on application and stud dia.)
PRIMARY POWER	115 V, 50/60 Hz, 10 AT
CHARGE VOLTAGE	50 to 220 V (stepless voltage regulation)

IPC Code: IP 23

FEATURES

- Especially suitable for thin sheets (at least 0.5 mm).
- Microcontroller – for precise process times, optimal functional reliability and maximum operating convenience.
- Function monitoring – automatic function test following power-up; monitoring of all internal system functions.
- Display of error codes – on digital display.
- Library function – automatic specification of charging voltage through selection of stud diameter according to welding range; fine adjustment via arrow keys.
- Structure: extremely easy to operate, compact, robust – powder coated steel housing withstands rough treatment in shop and on site.
- Display – infinitely adjustable power setting (charge reversal via set-point switch); easy monitoring of all functions via LED displays.
- Powerful – built-in power reserves.
- Use of special capacitors (developed for stud welding).
- Suitable welding guns: C 08 and CA 08

Check us out on the internet www.studweldprod.com or email info@studweldprod.com

Downey, CA

9459 Washburn Rd.
Downey, CA 90242
Phone- 800.252.1919
Fax- 562.862.3022

Hayward, CA

2391 American Ave.
Hayward, CA 94545
Phone- 510.782.7883
Fax- 510.782.7918

Renton, WA

927 Thomas Ave. SW
Renton, WA 98057
Phone- 425.656.9787
Fax- 425.656.9786

Phoenix, AZ

3535 East Wier Ave., Ste. #4
Phoenix, AZ 85040
Phone- 602.305.9350
Fax- 602.305.4890