

STUD WELDING PRODUCTS, INC

Your Number One Stud



STUD WELDING UNIT

Model: CDi 1502



Maximum Weld Rates
Maximum Efficiency
Minimum Energy
Minimum Weight

DESCRIPTION

Stud Welding Unit (with digital display) for CD stud welding (capacitor discharge welding) according to current standards.

Operational & Safety Features

- Integrated mains filter (protection against voltage peaks)
- Optimal for construction sites with large mains voltage fluctuations – use even with critical voltage supply (- 25% + 20%)
- EMC test (Din EN 60974-10)
- High-voltage test with log (Din EN 60974-1)
- Logged capacitor forming for quality control of the stud welding capacitors
- Self-forming capacitors provide a longer life period and higher reliability
- Retriggering lock-out – prevents welding on a welding element that has already been set
- Thermal monitoring of transformer – automatic shutdown in case of overheating
- Temperature controlled cooling fan – reduces noise and dust in the stud welding unit (greater system reliability)
- Optimal protection against external interferences



FEATURES	CDi 1502
WELD RANGE	#4 - 5/16" Cupped Heads Insulation Pins
WELD RATE	12 to 40 Studs/Min
DIMENSIONS	18.5"L x 9.06"W x 8.66"H
WEIGHT	73.85 lbs
PRIMARY POWER	115 V 50/60Hz 10AT

FEATURES

- Especially suitable for thin sheets (at least 0.5 mm)
- ISO – especially suitable for fixing heating, ventilation and air-conditioning mats (HVAC).
- Microcontroller – for precise process times, optimal functional reliability and maximum operating convenience.
- Function monitoring – automatic function test following power-up; monitoring of all internal system functions.
- Display of error codes – on digital display.
- Library function – automatic specification of charging voltage through selection of stud diameter according to welding range; fine adjustment via arrow keys.
- Structure: extremely easy to operate, compact, robust – powder coated steel housing withstands rough treatment in shop and on site.
- Display – infinitely adjustable power setting (charge reversal via set-point switch); easy monitoring of all functions via LED displays.
- Powerful – built-in power reserves.
- Use of special capacitors (developed for stud welding).

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